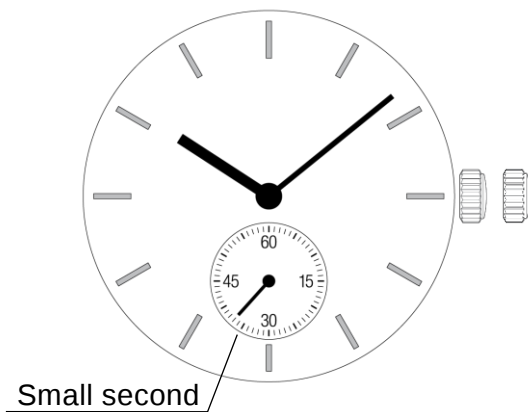


Watch Movement Parts List and Disassemble Guide

Cal.VL57B

SMALL SECOND

- 2 hands
- Small second



MOVEMENT SPECIFICATIONS

Movement Size 13 1/2'''

Height 3.97mm

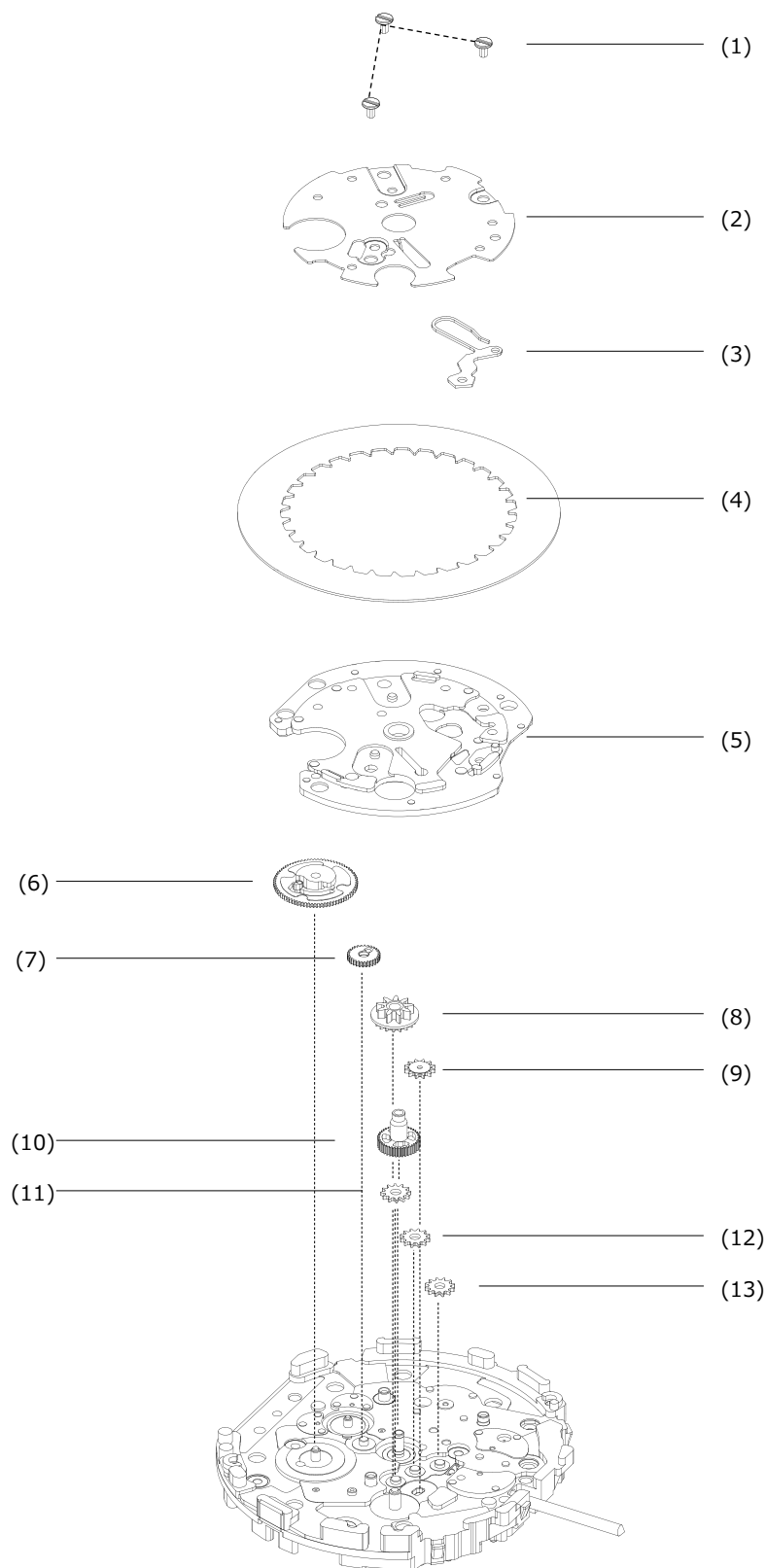
Casing Diameter Ø 30.6mm

Battery Life 5 years

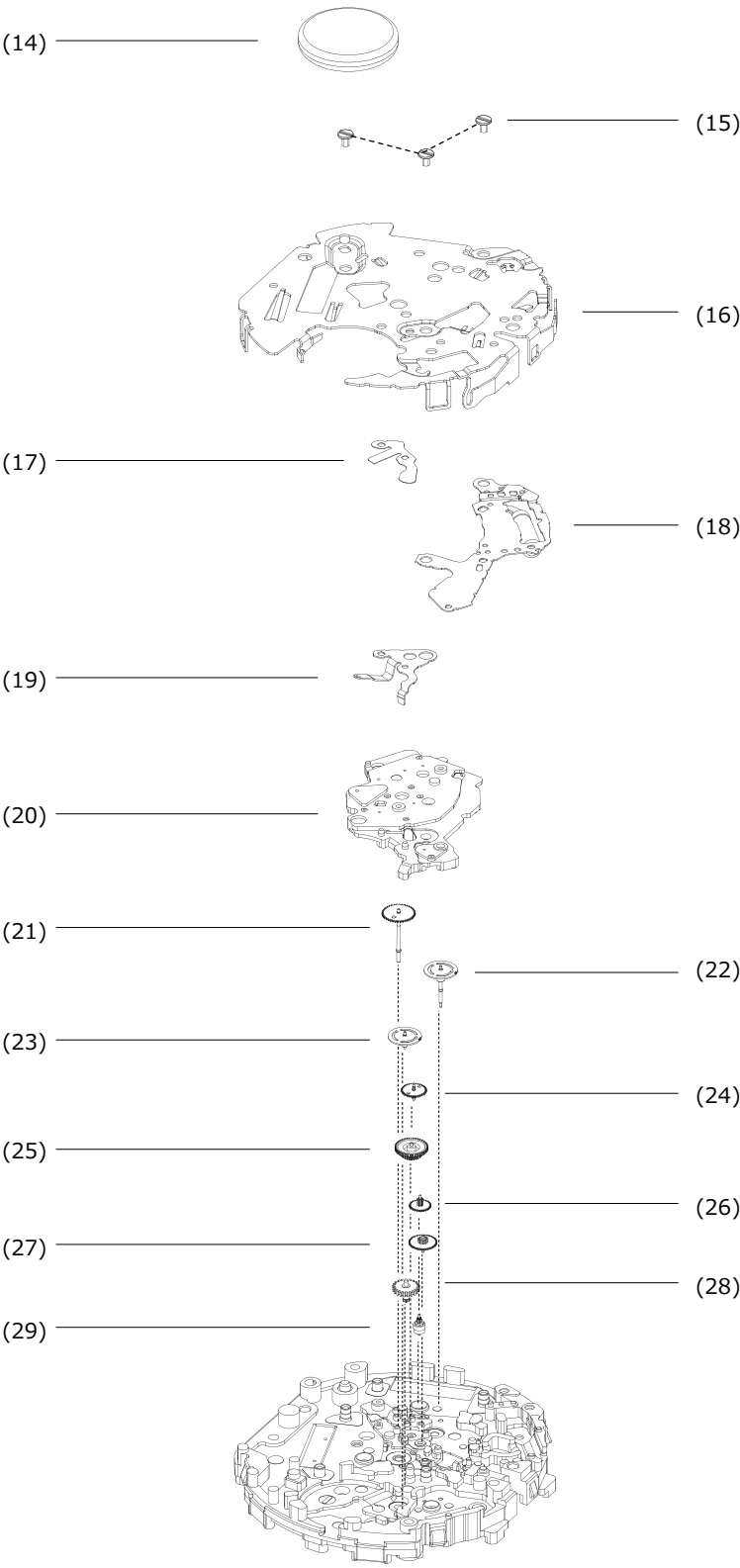
Cal.VL57B Parts List 零件一覽表

No.	PARTS NAME	CHINESE(简体字)	QTY	VL57B1	VL57B2
(1)	Screw	螺丝	3	0022 247	←
(2)	Date indicator maintaining plate	日历夹板	1	0808 528	←
(5)	Date indicator guide plate	日历盘导向板	1	0712 509	←
(10)	Hour wheel	时轮	1	0271 661	0271 662
(14)	Battery	电池	1	3013 140	←
(15)	Screw	螺丝	3	0022 247	←
(16)	Circuit cover	电路夹板	1	4461 649	4461 650
(17)	Connection (-) insulating plate	负极绝缘片	1	4216 567	←
(18)	Circuit block	电路板	1	4000 968	←
(19)	Battery connection (-)	负极片	1	4270 518	←
(20)	Train wheel bridge	轮列夹板	1	0125 543	←
(21)	Fourth wheel spacer	4号轮间隔片	1	0439 521	0439 522
(22)	Small second wheel	小秒轮	1	0888 510	0888 511
(23)	1st minute intermediate wheel	第1分中间轮	1	0885 510	←
(24)	4th minute intermediate wheel	第4分中间轮	1	0817 552	←
(25)	2nd minute intermediate wheel	第2分中间轮	1	0817 550	←
(26)	3rd minute intermediate wheel	第3分中间轮	1	0817 551	←
(27)	Small second intermediate wheel	小秒中间轮	1	0701 904	←
(28)	Minute wheel	度数轮	1	0261 904	←
(29)	Small second rotor	小秒转子	1	4146 524	←
(30)	Train wheel setting lever	轮列止动竿	1	0391 505	←
(31)	Screw	螺丝	2	0022 247	←
(32)	Spacer	间隔片	1	0439 520	←
(33)	Coil block	线圈	1	4002 923	←
(34)	Stator	定子	1	4239 564	←
(35)	Setting wheel	小铁车	1	0281 904	←
(36)	Setting lever	押制竿	1	0383 891	←
(37)	Yoke	横担	1	0384 503	←
(38)	Setting stem (standard)	把芯 (标准)	1	0351 578	←
	Setting stem (short)	把芯 (短的)	1	0351 177	←
(39)	Clutch wheel	猪笼轮	1	0282 890	←
(40)	1st date corrector transmission wheel	第1日历修正驱动中间轮	1	0962 890	←
(41)	Center wheel & pinion	中心轮	1	0221 662	0221 663

Cal.VL57B,VL58B DISASSEMBLE CHART(1)



Cal.VL57B,VL58B DISASSEMBLE CHART(2)



Cal.VL57B,VL58B DISASSEMBLE CHART(3)

